

# Advanced Stoves Laboratory at Colorado State University

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**Global Innovation Center for  
Energy, Environment & Health**



# Outline

- Global Innovation Center
- History
- ASL Mission
- Advanced Measurement
- Projects

Engines & Energy  
Conversion Laboratory  
430 North College Avenue

Colorado  
State  
University

# Global Innovation Center: (1/3) Mission



The Global Innovation Center for Energy, Environment, and Health, is a . . .

- . . . partnership between the College of Engineering and College of Business . . .
- . . . to develop and disseminate solutions . . .
- . . . to global problems . . .
- . . . using a self-sustaining, entrepreneurial approach.

# Global Innovation Center: (2/3) History

Direct-Injection Retrofit Program  
for 2-Stroke Tricycles

Brock Silvers, Dr. Bryan Willson  
EnviroFit International, Ltd.



**Envirofit**

## Engines & Energy Conversion Lab (EECL)

1992

Now one of the world's most active R&D programs for internal combustion engines.

## Envirofit International

2003

A joint effort of the EECL & College of Business to (initially) disseminate a technology solution to pollution from 2-stroke engines in Asia. Now an independent non-profit 501(c)(3) corporation.

## Global Innovation Center

2005

Further EECL / College of Business partnership to promote commercial solutions to large global problems.

**Colorado  
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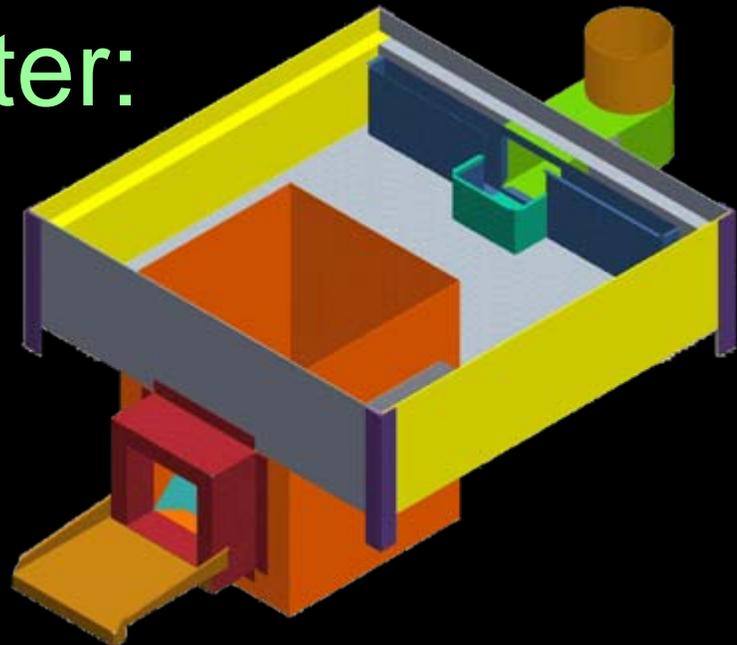
# Global Innovation Center: (3/3) Initiatives

## Household Energy / Stoves

- Stoves Laboratory
- Stove design (BrightLights)
- High volume stove manufacturing
- Village power
- CEIHD / Shell China Prize for Stoves

## Clean Vehicle Technology

- Retrofit solutions for 2-stroke engines
- Retrofit solutions for “dirty diesels”
- “Alternative” fuels: natural gas, “Hythane”
- Biomass fuels: gasification, algae



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# Large Bore Engine Testbed, Founded 1992





Cooper-Bessemer  
GMV

# Large Engines at the EECL



Waukesha  
VGF



Caterpillar  
3500



Cummins  
QSK



Superior



Waukesha  
VHP



Manx  
Engine



Clark TLA



CATERPILLAR

Colorado State University

CAT

WOODWARD

Colorado State University



# Clean Snowmobile Challenge 2000-'02

## Clean Snowmobile Challenge 2000-'02



Colorado State University

# Colorado State University





# EECL Involvement Began through Measurement



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# Mission

1. To complement existing stove measurement efforts and **build knowledge** by implementing the most advanced measurement techniques available
2. To **foster innovation** by promoting the development of new stove technologies
3. To **maximize impact** through high-volume dissemination / manufacturing of clean cookstove technology

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# 5-Gas Bench for Criteria Pollutants

## Hydrocarbons:

Flame ionization

## NO<sub>x</sub>:

Chemiluminescence

## O<sub>2</sub>:

Paramagnetic

## CO:

Non-dispersive Infrared

## CO<sub>2</sub>:

Non-dispersive Infrared



# Detailed Speciation: Fourier Transform Infrared Spectrometer

- Hydrocarbon speciation
- NO<sub>x</sub> speciation
- Greenhouse gases
- HAPs (hazardous air pollutants)
- Methane, ethane, propane, butane  
C<sub>5</sub>+, ethylene, acetylene,  
propylene, formaldehyde,  
acetaldehyde, acrolein, NO, NO<sub>2</sub>,  
N<sub>2</sub>O, total HC, CO, CO<sub>2</sub>, non-  
methane HC, non-methane  
organic gases

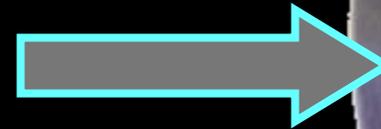


# Constant Volume Sampling for Mass Flow Measurement

- Positive displacement pump:
  - Controls flow
  - Provides measurement
- Driven by variable speed motor.
- Facilitates real-time variation of dilution ratio for best measurement accuracy

Measure:

- Speed
- Pressure
- Temp
- Composition



Mass Flow = Volumetric Flowrate  $\times$  Density

$$\text{Mass Flow} = \left( \frac{\text{displacement}}{\text{revolution}} \times \frac{\text{revolution}}{\text{minute}} \right) \times \text{Density}$$

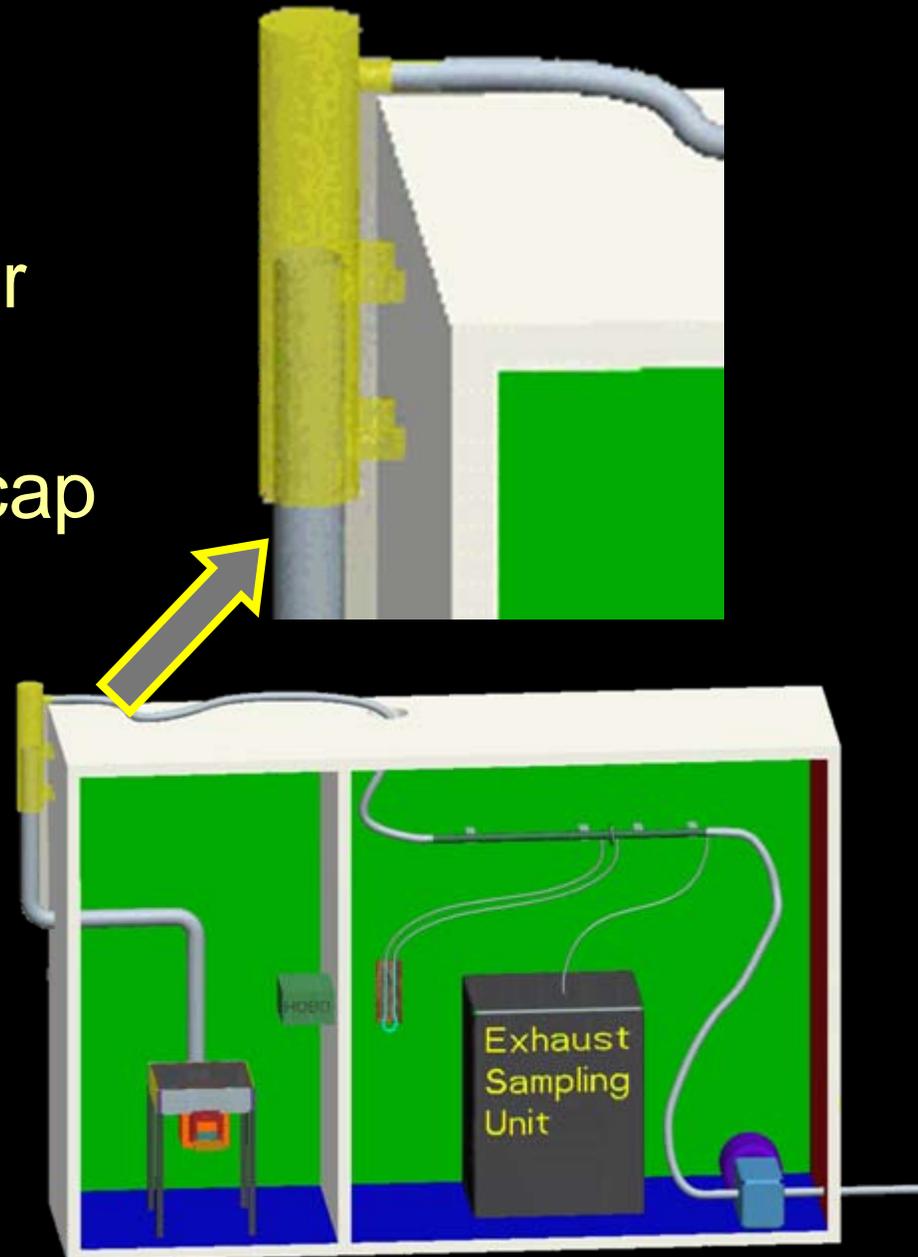
$$\text{Mass Flow} = \frac{\text{displacement}}{\text{revolution}} \times \frac{\text{revolution}}{\text{minute}} \times \frac{\text{Pressure} \times \text{MW}}{R_u \times \text{Temp}}$$

# Sampling Hood



# Dilution Cap

- Sampling hood set up for direct extraction
- Can also use a dilution cap for faster time response for chimney stoves
- Allows simultaneous measurement of stove leakage with chimney stoves



# Particulate Measurement Dilution Tunnel

- Variable particulate suspension times, up to 2 minutes
- Will be used for sizing & advanced chemical speciation studies for PM from stoves



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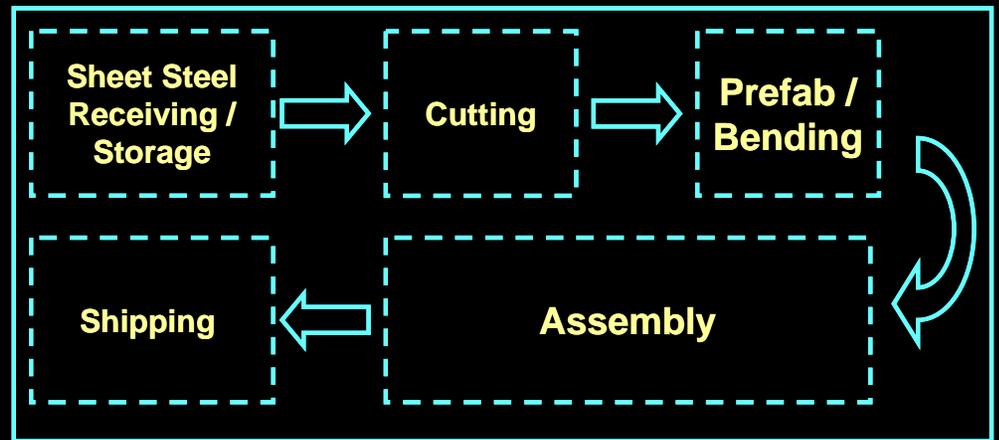
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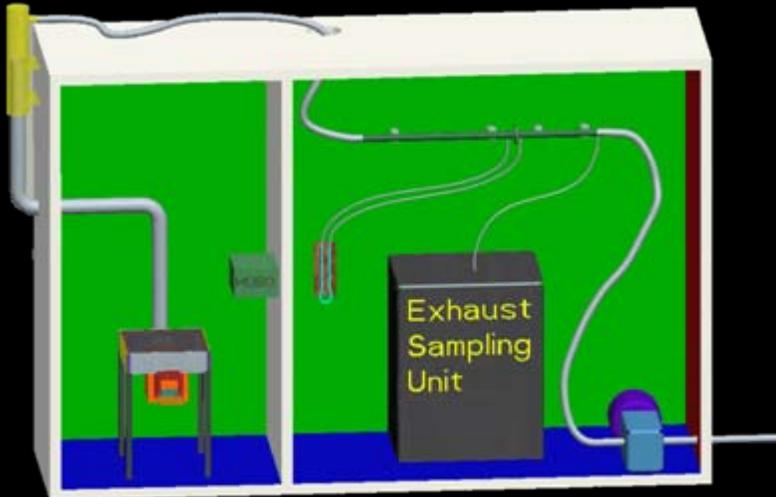
# Low-Cost, High-Performance Refractory Ceramics



# High Volume Manufacturing

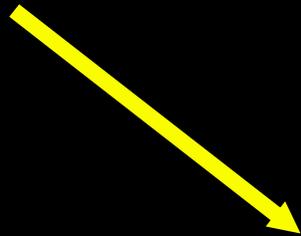


# Support: China Prize For Stoves



# BrightLights: Electricity Generation from Stoves

...wood burning stoves...



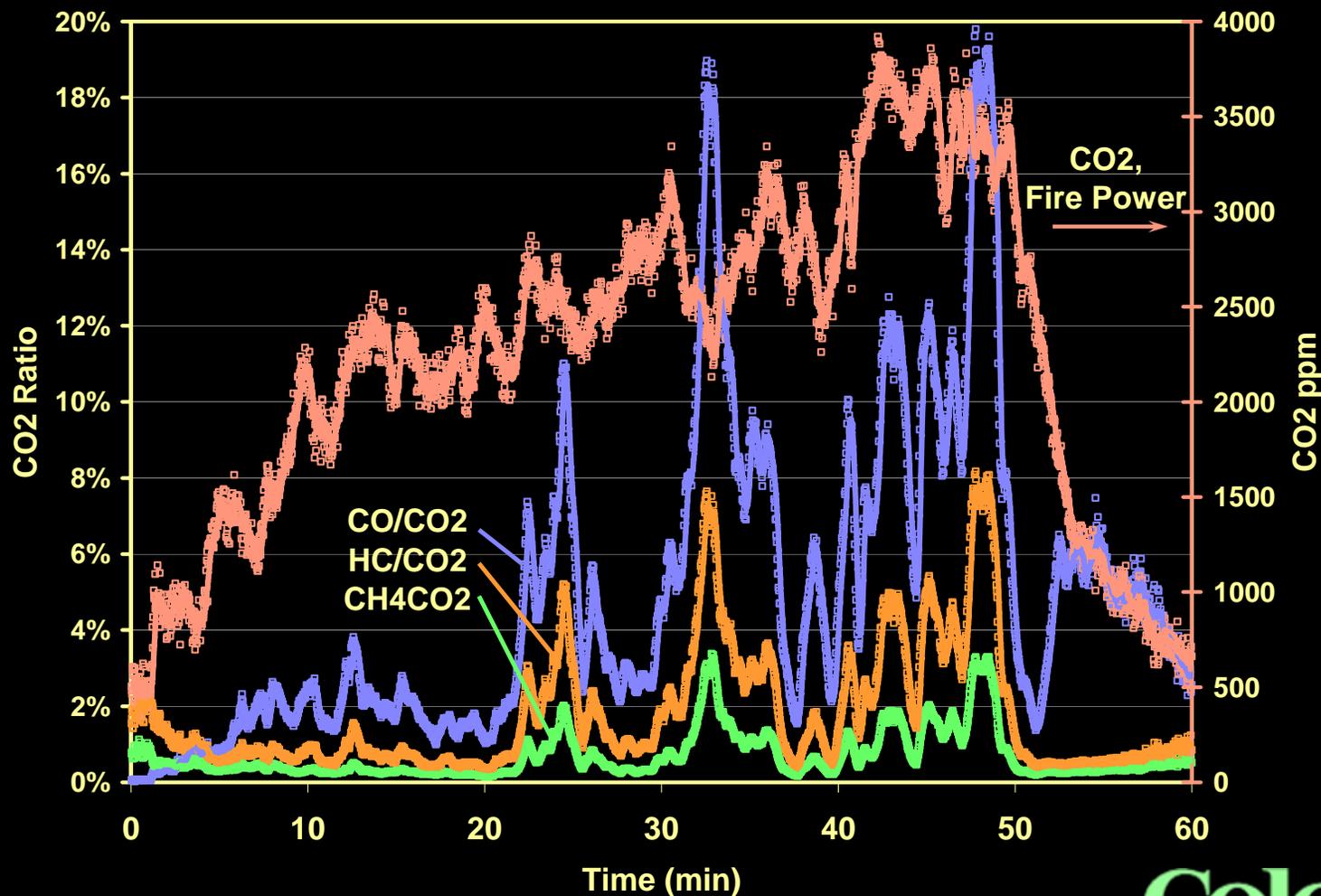
... to provide power ...



... with a generator ...



# Greenhouse Gas Studies



# QUESTIONS?

